

Under Review Notification

Raised By: Alex Pharand

Product #: D117-762

Date: 14.02.24

Product Name: Skidtube

Part Number	Drawing/Document	"Y" or "N" Required								Instructions
		HOLD SHIPMENT	Red Tag/Quarantine Stock	Advise customers	Stop Production	Re-Work Stock	IPP Under Review	Blue File Under Review	ECN # Required	
D4680-1/-041/-043	D4680 Rev. B	Y	Y	N	Y	Y	Y	N	14-522	See Engineering for rework
D4682-1/-041	D4682 Rev. B	Y	Y	N	Y	N	Y	N	14-522	can't rework, scrap
D4769-3	D4769 Rev B	Y	Y	N	Y	N	Y	N	14-522	can't rework, scrap
D4682-7	D4682 Rev. B	Y	Y	N	Y	N	Y	N	14-522	can't rework, scrap
D4682-3/-043	D4682 Rev. B	Y	Y	N	Y	N	Y	N	14-522	can't rework, scrap
D4682-9	D4682 Rev. B	Y	Y	N	Y	N	Y	N	14-522	can't rework, scrap
D4769-3	D4769 Rev B	Y	Y	N	Y	N	Y	N	14-522	can't rework, scrap

D145-762-013/113	IIN/ICA-D117-762 Rev C/Rev 2	Y	Y	N	Y	Y	Y	Y	14-522	can be reworked, see engineering
D145-762-043	IIN/ICA-D117-762 Rev C/Rev 2	Y	Y	N	Y	Y	Y	Y	14-522	can be reworked, see engineering
D145-762-053/-153	IIN/ICA-D117-762 Rev C/Rev 2	Y	Y	N	Y	N	Y	Y	14-522	Can't rework wearplates, wearplates scrap

Description of issue:

Based on customer feedback, the D4680 skidtube fwd grounding strap needs to be relocated 0.75 inches aft. The existing hole can be filled with weld and ground smooth. A new hole may be drilled 0.75 inches aft of previous hole.

Bolts for the D145-762-013/-113/-043/-053/-153 need to be revised based on customer feedback. Affecting IIN/ICA

All D4682 wearplates thru holes need to be relocated to reduce gap on bottom of skidtube per customer feedback. And installation arrow needs to be added to the aft wearplate to reduce the likelihood of installing backwards.

change numbers are affected on 9 digit part numbers

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